PTO/SB/80 (11-08)
Approved for use through 11/36/2011, OMS 0851-0035
U.S. Pasent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMS control number.

POWER OF ATTORNEY TO PROSECUTE APPLICATIONS BEFORE THE USPTO

I hereby revoke all previous powers of attorney given in the application identified in the attached statement under 37 CFR 3.73(b).					
I hereby appoint:					
V Po	actitioners associated with the Customer Number	29540			
OR					
Practitioner(s) named below (if more than ten patent practitioners are to be named, then a customer number must be used):					
	Name	Registration Number	Name Registr Nami		
-					
m				~~~~	
-				~~~~	
<u> </u>					
as attorney(s) or agent(s) to represent the undersigned before the United States Patent and Tradamark Office (USPTO) in connection with any and all patent applications assigned only to the undersigned according to the USPTO assignment records or assignment documents attached to this form in accordance with 37 CFR 3.73(b).					
Please change the correspondence address for the application identified in the attached statement under 37 CFR 3.73(b) to:					
I3					
K)	The address associated with Customer Number:	29540			
OR					
Firm or Individual Name					
Address					
City	***************************************	State	Zip		
Country			with		
Telepho	e Email				
Assignee Name and Address:					
ARKRAY, Inc. 57, Nishiaketa-cho, Higashikujo, Minami-ku					
Kyoto-shi, Kyoto 601-8045, Japan					
A copy of this form, together with a statement under 37 CFR 3.73(b) (Form PTO/SB/96 or equivalent) is required to be filled in each application in which this form is used. The statement under 37 CFR 3.73(b) may be completed by one of					
the practitioners appointed in this form if the appointed practitioner is authorized to act on behalf of the accioned					
and must identify the application in which this Power of Attorney is to be filed.					
SIGNATURE of Assignee of Record The individual whose signature and title is supplied below is authorized to act on behalf of the assignee					
Signature				**********	
Name	Date Ju 3 201 Shigeru Doi Telephone +81-50-5830-1020				
Title				:U	
- 1000 - 1000	President and CEO				

This collection of information is required by 37 CFR 1.31, 1.32 and 1.33. The information is required to obtain or retain a benefit by the public which is to like (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 3 reinvites to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR DOMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

PTO/SB/96 (07-09)
Approved for use through 07/31/2012. OMB 0651-0031
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

STATEMENT UNDER 37 CFR 3.73(b)				
Applicant/Patent Owner: Hiroyuki TAKADA; Ichiro TAKAHATA				
Application No./Patent No.: 10/539,231	Filed/Issue Date: 06/16/2005			
Titled: LIQUID STORAGE CONTAINER AND CARTRIDG	E			
	POCATION pe of Assignee, e.g., corporation, partnership, university, government agency, etc.			
states that it is:				
1. X the assignee of the entire right, title, and interest in;				
2. an assignee of less than the entire right, title, and inter (The extent (by percentage) of its ownership interest is	est in %); or			
3. the assignee of an undivided interest in the entirety of	(a complete assignment from one of the joint inventors was made)			
the patent application/patent identified above, by virtue of either:				
A. An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel 017410 , Frame 0858 , or for which a copy therefore is attached.				
OR				
	eation/patent identified above, to the current assignee as follows:			
	To:			
The document was recorded in the United S	tates Patent and Trademark Office at or for which a copy thereof is attached.			
2. From:	To:			
The document was recorded in the United S	tates Patent and Trademark Office at organization or for which a copy thereof is attached.			
3. From:				
The document was recorded in the United S				
Reel, Frame	or for which a copy thereof is attached.			
Additional documents in the chain of title are listed on	a supplemental sheet(s).			
As required by 37 CFR 3.73(b)(1)(i), the documentary evid or concurrently is being, submitted for recordation pursuant	dence of the chain of title from the original owner to the assignee was, to 37 CFR 3.11.			
[NOTE: A separate copy (i.e., a true copy of the original a accordance with 37 CFR Part 3, to record the assignment in	ssignment document(s)) must be submitted to Assignment Division in the records of the USPTO. <u>See</u> MPEP 302.08]			
The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.				
Signature / Date				
Robert L. Norton	Attorney			
Printed or Typed Name	Title			

This collection of information is required by 37 CFR 3.73(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.